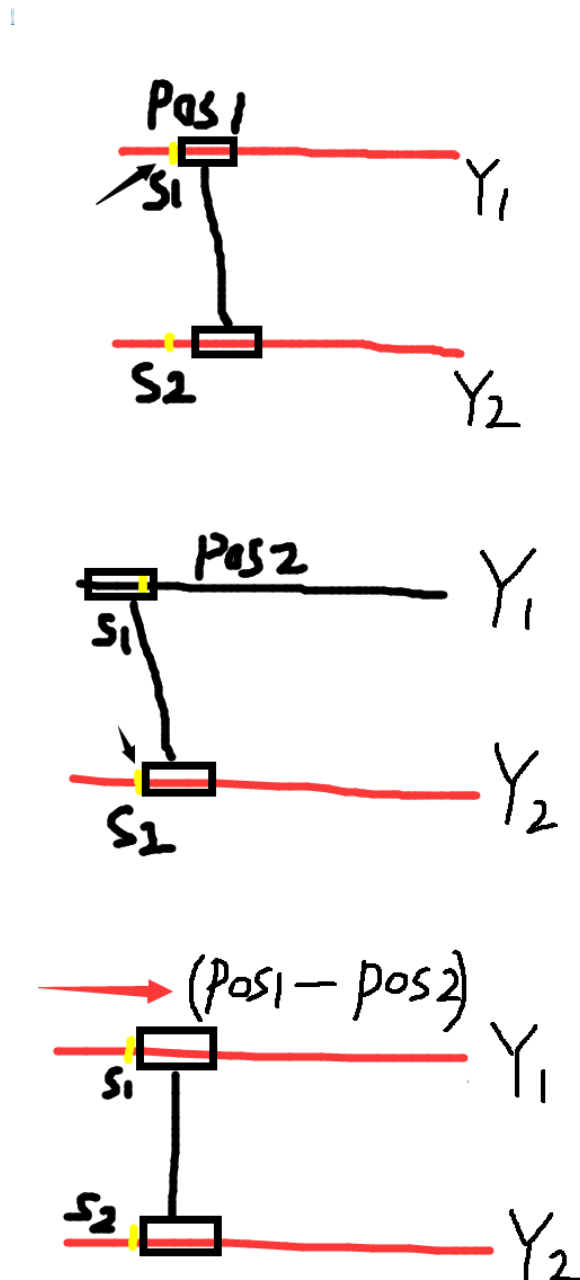


Double y-axis automatic calibration example (M350)

Schematic diagram:



Y1 Y2: Y-axis drive motor;

S1:S2: The zero switch corresponding to Y1 and Y2;

Hardware connection:

Y1 drive connection YP + YP- YD + YD-

Y2 driver connection 4P + 4P- 4D + 4D-

S1 S2 is connected to different input ports, respectively;

parameter settings:

488 Parameters: x

489 parameter: Y

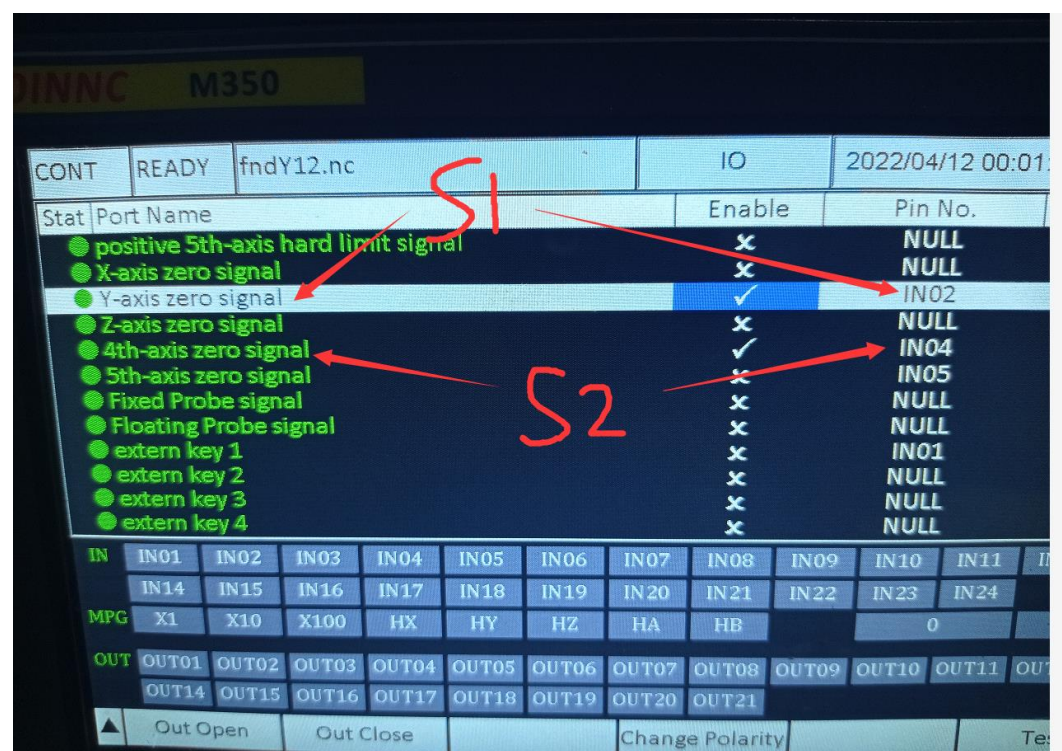
490 parameters: z

491 Parameters: Y

492 Parameters: 5th

Other parameters can be set according to regular;

IO settings:



S2 uses the port number of the fourth axis;

test:

Load `double_y_double_zero_switch.nc` running;

Note: need to update 2022-04-11-01 version